

8 7 6 5 4 3 2 1

NORTH



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	1/22/2018	KAI

NOTE:

- MINIMUM PIER TOP PLATE THICKNESS IS 1/2"
- PLATE MUST BE FLAT WITHIN 1/64"
- INTERFACE IS THE SAME FOR ALT/AZ AND EQUATORIAL

6 x ϕ 0.42 THRU ALL
 1/2-13 UNC THRU ALL
 ON A ϕ 15.75 BOLT CIRCLE

ϕ 6.500 MINIMUM THROUGH HOLE

ϕ 16.750

D
C
B
A

D
C
B
A

UNLESS OTHERWISE SPECIFIED TOLERANCES		NAME	DATE	PlaneWave Instruments	
DECIMAL DIM	ANGULAR DIM	DRAWN	KAI	1/22/2018	TITLE L500-600 PIER INTERFACE
.XXXX ±.0005	MACHINED ±0° 30'	CHECKED			
.XXX ±.005	LOCATING ±0° 30'	ENG APPR.			
.XX ±.02	FORMED ±1°	MATERIAL	N/A		
	CHAMFERS ±5°	FINISH	N/A		
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					B L500/600 INTERFACE
					SCALE:1:5 CAD FILE: L500-600 PIER INTERFACE SHEET 1 OF 1
					REV. A

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